



DESIGN <i>Bradley</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9210	REV. A SHEET 1 OF 1
DATE 01.06.01		TITLE SKIDTUBE REPAIR	SCALE NTS
A	01.06.01	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND MMS-D206-642 REV. B

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

EFFECTIVE: ALL D206-642-XXX SKIDTUBES
REPAIR DAMAGE TO END 1 INCH AREA OF SKIDTUBE AS FOLLOWS:



1. BLEND DAMAGED AREA EDGES TO STOP CRACK PROPOGATION TO MAX LENGTH OF OF 1 INCH.
2. TOUCH UP AFFECTED AREAS WITH CHEMICAL FILM MATERIAL (ALODINE 1200 OR 1201) PER MIL-C-5541, ONE COAT OF MIL-P-85582 OR MIL-P-23377 PRIMER, AND 2-3 COATS OF MIL-C-85285 POLYURETHANE PAINT TO MATCH ORIGINAL FINISH.
3. REPLACE D2646 END CAP PER INSTALLATION INSTRUCTIONS D206-642.
4. CAULK TO SEAL D2646 END CAP PER INSTALLATION INSTRUCTIONS D206-642 USING PROSEAL 890 OR SIKAFLEX-241/291.

TRANSPORT CANADA DAO # 01-0-01	
APPROVED	
BY:	<i>[Signature]</i> J. BRADLEY (DE # 01)
DATE:	01.06.01
APPROVAL:	SH98-4

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